



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-742-023
Job Sheet 187649



007605

Part No: D412-742-023

Job Qty: 1 ea

Part Name: New Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: ~~12/24/18~~ 1/28/2019 DAS

Created By: Marie Lajeunesse

Type: SOLD

21
9-89

Description:

Note: IIN-D412-742-2 REV.A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:

007605

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/24/18	12/24/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 21 2019
110	Packaging	1 pcs	12/24/18	12/24/18	0.00	0.00	Packaging1-4		DAS
120	QC	1 pcs	12/24/18	12/24/18	0.00	0.00	QC4		69
130	Packaging	1 pcs	12/24/18	12/24/18	0.00	0.00	Packaging3-2		9-89
135	DC	1 pcs	12/24/18	12/24/18	0.00	0.00	DC		70
140	QC21-FG	1 Ea	12/24/18	12/24/18	0.00	0.00	QC21		MAR 13 2019

Part Op 130 - Identify and pack for shipping as per PPP D412-742-023 Location :FG083
Descriptions: 135 - Photocopy blue file and create labels per PPP D412-742-023 CHG002
140 - NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	90-Start up Operation	513240X9 5142486X4
AN4C47A	Bolt	4 Ea (4 ea)	90-Start up Operation	5041524
AN4C52A	Bolt	4 Ea (4 ea)	90-Start up Operation	5037892
AN4C6A	Bolt	16 Ea (16 ea)	90-Start up Operation	5100397
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5098478
AN6C12A	Bolt	8 Ea (8 ea)	90-Start up Operation	5062376
D2747	Set Screw	4 pcs (4 ea)	90-Start up Operation	5050339
D2876	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5066646
D2877	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5066642
D3405-041	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5101286
D3405-043	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5101288
D3407-041	Tow Ring	1 pcs (1 ea)		5126120

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

D3456-1	Washer	1 pcs (1 ea)	90-Start up Operation	5029335	
D3533-1	Set Screw	2 Ea (2 ea)	90-Start up Operation	5050331	
D3672-3	Washer, Phenolic	32 Ea (32 ea)	90-Start up Operation	5131565	
D3672-9	Washer	8 pcs (8 ea)	90-Start up Operation	5133084	
D5446-1	Bushing	24 Ea (24 ea)	90-Start up Operation	5123258x20	5155034 x4
D5466-1	Saddle, Fwd, In	1 Ea (1 ea)	90-Start up Operation	5142092	
D5467-1	Saddle, Fwd, Out	1 Ea (1 ea)	90-Start up Operation	5142090	
D5468-1	Saddle, Aft, Out	1 Ea (1 ea)	90-Start up Operation	5138980	
D5469-1	Saddle, Aft, In	1 Ea (1 ea)	90-Start up Operation	5138990	
D5482-1	Washer	8 Ea (8 ea)	90-Start up Operation	5137540x4 5030560x4	
D5482-3	Washer	2 Ea (2 ea)	90-Start up Operation	5030562	
D5513-1	Bushing	6 Ea (6 ea)	90-Start up Operation	5153459	
MS21043-3	Nut	3 Ea (3 ea)	90-Start up Operation	5143711	
MS21043-4	Nut	28 Ea (28 ea)	90-Start up Operation	5119223	
NAS1149C0332R Washer		75 Ea (75 ea)	90-Start up Operation	5104354	
NAS1149C0432R Washer		32 Ea (32 ea)	90-Start up Operation	5103990	
NAS1149C0632R Washer		8 pcs (8 ea)	90-Start up Operation	5043776	
AN4C53A	Bolt	4 Ea (4 ea)	90-Start up Operation	51137188	
D412-742-053	Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH 1 Ea (1 ea) or RH		90-Start up Operation	5155367	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C46A	13	103	0
	AN4C47A	4	29	0
	AN4C52A	4	51	0
	AN4C53A	4	48	0
	AN4C6A	16	364	0
	AN4C7A	4	99	0
	AN6C12A	8	81	0
	D2747	4	104	0
	D2876	2	57	0
	D2877	2	60	0
	D3405-041	1	26	0
	D3405-043	1	22	0
	D3407-041	1	16	0
	D3456-1	1	223	0
	D3533-1	2	95	0
	D3672-3	32	1,106	0
	D3672-9	8	744	0
	D412-742-053	1	0	0
	D5446-1	24	23	0
	D5466-1	1	0	0
	D5467-1	1	0	0
	D5468-1	1	0	0
	D5469-1	1	0	0
	D5482-1	8	12	0
	D5482-3	2	8	0
	D5513-1	6	6	0
	MS21043-3	3	866	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

MS21043-4	28	751	0
NAS1149C0332R	75	2,516	0
NAS1149C0432R	32	1,646	0
NAS1149C0632R	8	146	0

Part Specifications

Specifications could not be found.

Plex 12/11/18 8:23 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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D412-742-023**Job Sheet 187649****Part No:** D412-742-023**Job Qty:** 1 pcs**Part Name:** New Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH
 Barcode
Part Weight: 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 12/11/18**Job Tracking No:****Due Date:** 1/28/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: IIN-D412-742-2 REV.A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/21/19	1/28/19	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging 1 - Pick Kit	1 pcs		1/28/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Plex 2/11/19 11:36 AM Dart.Hadley.Shannon



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Container No: S155461



Part: D412-742-023

Job No: 187649

Serial No/Batch: S155461

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/10/17, TC STC SH05-37 Issue 1, EASA S1

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	1/28/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	1/28/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	1/28/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	1/28/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - Packaging1-4 (Pick Kit)

Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)

130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-742-

023 Location :FG083

135 - DC (Document Control) Photocopy blue file and create labels per PPP D412-742-023 CHG002

140 - QC21 (QC21- Final Inspection - Work Order Release) NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	
AN4C47A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN4C52A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN4C6A	Bolt	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN6C12A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
D2747	Set Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	
D2876	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2877	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D3405-041	Ground Handling Lug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
D3405-043	Ground Handling Lug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
D3407-041	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3533-1	Set Screw	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D3672-3	Washer, Phenolic	32 pcs (32 ea)	110-Packaging 1 - Pick Kit	
D3672-9	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
D5446-1	Bushing	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	
D5466-1	Saddle, Fwd, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5467-1	Saddle, Fwd, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5468-1	Saddle, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5469-1	Saddle, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5482-1	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
D5482-3	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5513-1	Bushing	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	
MS21043-3	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
MS21043-4	Nut	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0332R	Washer	75 Ea (75 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0432R	Washer	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0632R	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
AN4C53A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
D412-742-053	Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	

Plex 2/11/19 11:36 AM Dart.Hadley.Shannon

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C46A	13	253	13
Allocated Container Detail				
Qty	Container No		Location	Init
4	S146311		st346	_____
9	s131190		st346	_____
AN4C47A		4	80	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	S146312		st341	_____
AN4C52A		4	61	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	S146313		st340	_____
AN4C53A		4	97	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	S146326		st340	_____
AN4C6A		16	536	16
Allocated Container Detail				
Qty	Container No		Location	Init
16	S146327		st345	_____
AN4C7A		4	103	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	S146425		st345	_____
AN6C12A		8	161	8
Allocated Container Detail				
Qty	Container No		Location	Init
8	S146426		st335	_____
D2747		4	200	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	S146427		st010	_____
D2876		2	57	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S146428		st013	_____
D2877		2	60	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S146429		st013	_____

D3405-041	1	26	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S146430	st529	_____

D3405-043	1	22	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S146431	st529	_____

D3407-041	1	28	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S146432	st530	_____

D3456-1	1	164	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S146433	st036	_____

D3533-1	2	93	2
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Allocated Container Detail

Qty	Container No	Location	Init
2	S146434	st038	_____

D3672-3	32	10,904	32
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Allocated Container Detail

Qty	Container No	Location	Init
32	S146435	st047	_____

D3672-9	8	985	8
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Allocated Container Detail

Qty	Container No	Location	Init
8	S146436	st047	_____

D412-742-053	1	0	0
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D5446-1	24	22	20
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Allocated Container Detail

Qty	Container No	Location	Init
20	S123238	st163	_____

D5466-1	1	4	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S147436	st399	_____

D5467-1	1	4	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S146437	st399	_____

D5468-1	1	4	1
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Allocated Container Detail

Qty	Container No	Location	Init
1	S147315	st399	_____
D5469-1	1	4	1
Allocated Container Detail			
Qty	Container No	Location	Init
1	S147437	st399	_____
D5482-1	8	196	8
Allocated Container Detail			
Qty	Container No	Location	Init
4	S125478	st165	_____
4	S137540	st165	_____
D5482-3	2	54	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S005835	start up container	_____
D5513-1	6	56	0
MS21043-3	3	1,382	3
Allocated Container Detail			
Qty	Container No	Location	Init
3	S146438	st302	_____
MS21043-4	28	1,538	28
Allocated Container Detail			
Qty	Container No	Location	Init
28	S146439	st302	_____
NAS1149C0332R	75	4,726	75
Allocated Container Detail			
Qty	Container No	Location	Init
75	S146440	st266	_____
NAS1149C0432R	32	1,469	32
Allocated Container Detail			
Qty	Container No	Location	Init
32	S146441	st266	_____
NAS1149C0632R	8	174	8
Allocated Container Detail			
Qty	Container No	Location	Init
8	S146442	st266	_____

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D412-742-023
Job Sheet 187649



Part No: D412-742-023

Job Qty: 1 ea

Part Name: New Skiddtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: ~~12/24/18~~ 1/28/2019

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-742-2 REV.A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:

0071605

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/24/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 21 2019
110	Packaging	1 pcs		12/24/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs		12/24/18	0.00	0.00	QC4		
130	Packaging	1 pcs		12/24/18	0.00	0.00	Packaging3-2		
135	DC	1 pcs		12/24/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		12/24/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-742-023 Location :FG083
Descriptions: 135 - Photocopy blue file and create labels per PPP D412-742-023 CHG002
140 - NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	13 Ea (13 ea)	90-Start up Operation	513190x9 5142486x4
AN4C47A	Bolt	4 Ea (4 ea)	90-Start up Operation	5041524
AN4C52A	Bolt	4 Ea (4 ea)	90-Start up Operation	5037892
AN4C6A	Bolt	16 Ea (16 ea)	90-Start up Operation	5100397
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5098478
AN6C12A	Bolt	8 Ea (8 ea)	90-Start up Operation	5062376
D2747	Set Screw	4 pcs (4 ea)	90-Start up Operation	5050339
D2876	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5066646
D2877	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5066642
D3405-041	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5101286
D3405-043	Ground Handling Lug	1 Ea (1 ea)	90-Start up Operation	5101288
D3407-041	Tow Ring	1 pcs (1 ea)		5126120